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JP 080048128 A

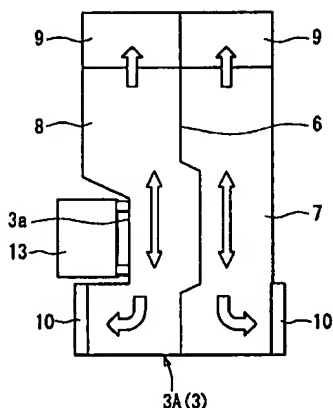
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(54) Abstract Title: Multi zone air conditioning unit with recessed air duct and deformed partition

(57) A vehicle air conditioning unit (1, figure 2) for a vehicle with a passenger compartment comprises an air duct (3, figure 2), a partition board 6 and an air conditioning device 13. The air duct (3, figure 2) is partitioned using the partition board 6 into first and second passages 7,8, with the temperature of the air in the first and second passages 7,8 being independently controllable. The air duct (3, figure 2) features a recess 3a on one side to accommodate the air conditioning device 13 and the partition board 6 is deformed correspondingly to the recess 3a such that the cross-sectional area of each of the first and second air passages 7,8 is equal. There may be a first and second air outlets 9 formed in the first and second air passages 7,8 respectively and an air outlet switching door (11, figure 2) driven by the air conditioning device to control the opening of the first and second air outlets 9. The air conditioning unit may feature an evaporator disposed inside the air duct to cool air and a heater core disposed inside the air duct to heat air, wherein the evaporator is connected to a refrigerant piping and the heater core is connected to a hot water piping. The partition board 9 may be deformed to have a recess substantially equal to the duct recess 3a in a stepped shape.

FIG. 1



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FIG. 1

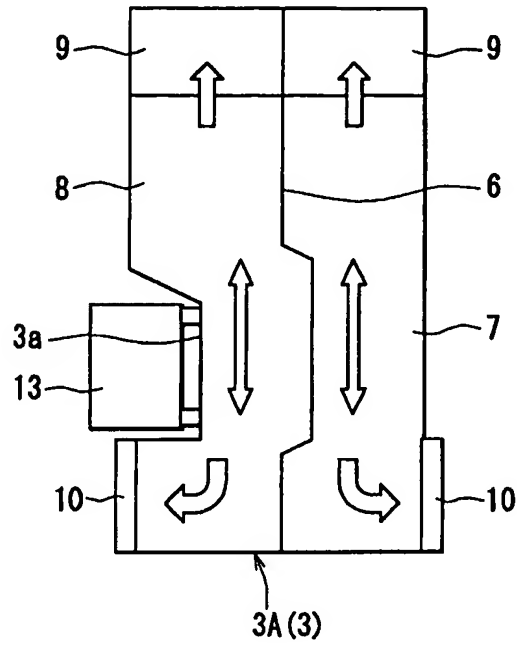
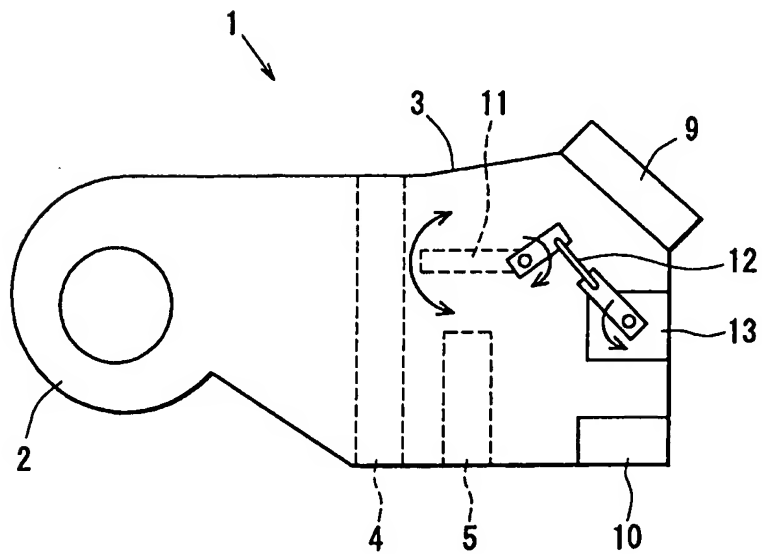


FIG. 2



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FIG. 3

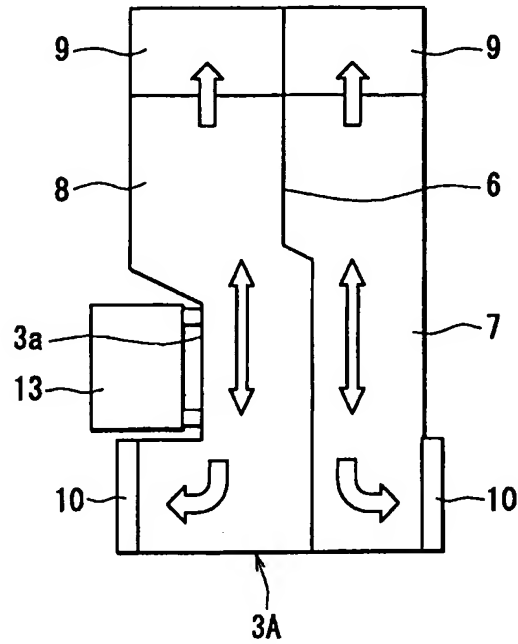
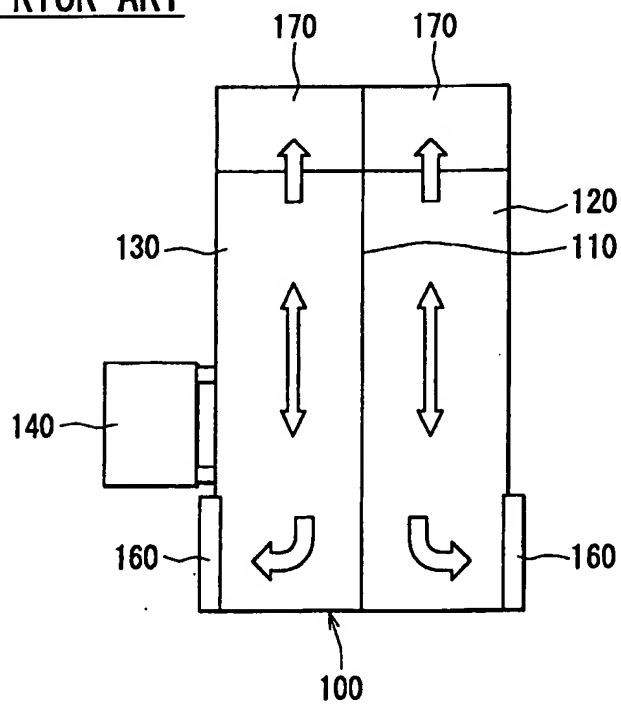
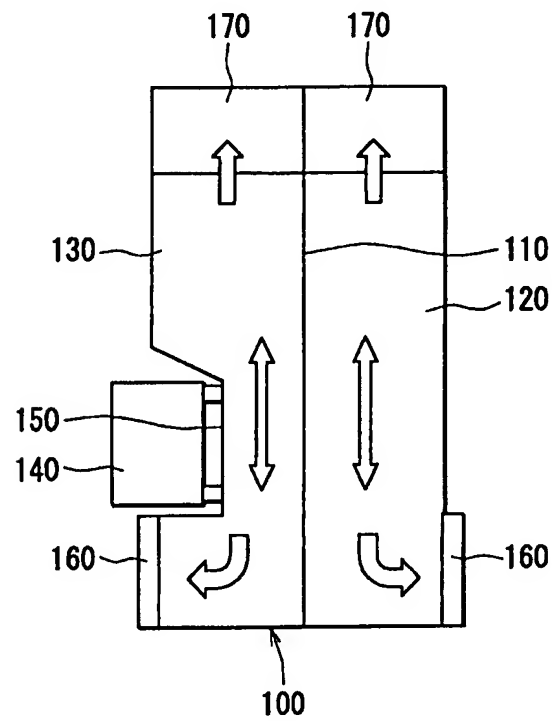


FIG. 4  
PRIOR ART



**FIG. 5**  
**RELATED ART**



2396690

**SEPARATELY AIR-CONDITIONABLE VEHICLE AIR CONDITIONING UNIT**

**Description**

The present invention relates to a vehicle air conditioning  
5 unit that can separately control temperature in a driver's compartment  
and that in a front passenger compartment.

A conventional vehicle air conditioning unit, for example,  
is described in JP-A-H8-48128. As shown in Fig. 4, this vehicle air  
conditioning unit has a duct 100, through which air is introduced  
10 into inside of a vehicle. The duct 100 is partitioned in its inside  
by a partition board 110 into a driver side air passage 120 and a  
front passenger side air passage 130. Moreover, air mix doors (not  
shown) are provided for the respective air passages 120, 130. The  
respective air mix doors are separately controlled, thereby being  
15 capable of separately controlling the respective temperatures in  
the air passages 120, 130. Moreover, the vehicle air conditioning  
unit has FACE air outlets 170, respectively formed in the air passages  
120, 130, FOOT air outlets 160, respectively formed in the air passages  
120, 130, and an air outlet switching door (not shown) for switching  
20 the openings of the air outlets 170, 160. The air outlet switching  
door is provided only one and commonly used for the air passages  
120, 130. Therefore, an actuator 140 for driving the air outlet  
switching door is disposed on one side of the duct 100.

Recently, a vehicle air conditioning unit, particularly, a  
25 rear air conditioning unit is required to be downsized in order to  
enlarge the passenger compartment of a vehicle. For example, a  
structure shown in Fig. 5 is employed, in which a recess 150 is formed

in a side part of the duct 100 and the actuator 140 is disposed in the recess 150. Accordingly, this air conditioning unit is more compact than that shown in Fig. 4, and thereby the passenger compartment can be downsized.

5           However, the above vehicle air conditioning units, which can separately control the temperatures in the respective air passages 120, 130, are suitable to employ a symmetrical duct shape for preserving the balance between the temperatures and between the amounts of the blowing air in the respective air passages 120, 130. In the vehicle  
10       air conditioning unit shown in Fig. 4, the recess 150 is formed in the side part of the duct 100, thereby making the corresponding cross-sectional areas of the left and right side air passages 120, 130 different. Therefore, the amounts of air blowing in the left side air passage 120 and in the right side air passage 130 are unbalanced,  
15       and thereby the temperature control performance is disadvantageously lowered.

          The present invention is considered in view of the above circumstances and provides a vehicle air conditioning unit that occupies less space and can preserve the balance between the amounts  
20       of the blowing air in respective air passages.

          According to the present invention, a vehicle air conditioning unit includes an air duct, through which air is blown into a passenger compartment, and a partition board, which partitions the air duct in its inside into a right side air passage and a left side air passage.  
25       Temperature of air in the right side air passage and temperature of air in the left side air passage can be separately controlled. The air duct has a recess on its one side. An air conditioning device

is disposed in the recess. The partition board is deformed correspondingly to the recess so that a corresponding cross-sectional area of the right side air passage and a corresponding cross-sectional area of the left side air passage should be approximately equal.

5           The air conditioning device is disposed in the recess of the air duct, thereby making the vehicle air conditioning unit more compact. Moreover, the partition board is deformed corresponding to the recess of the air duct, thereby allowing the corresponding cross-sectional areas of the right side air passage and the left side air passage  
10       to be approximately equal. Accordingly, the left and right amounts of the blowing air can be balanced, and the temperature control performance can be kept.

          The invention, together with additional objectives, features  
15       and advantages thereof, will be best understood from the following description, the appended claims and the accompanying drawings in which:

          Fig. 1 is a schematic diagram of an air duct of a rear air conditioning unit according to an embodiment of the present invention;

20       Fig. 2 is a schematic side of the rear air conditioning unit;

          Fig. 3 is a schematic diagram of an air duct of a rear air conditioning unit according to a modification of the present invention;

          Fig. 4 is a schematic diagram of an air duct of an air conditioning  
25       unit according to a prior art; and

          Fig. 5 is a schematic diagram of an air duct of an air conditioning unit according to a related art.

Hereinafter, an embodiment of the present invention will be described with reference to Figs. 1 and 2.

5 A vehicle air conditioning unit explained in this embodiment is a rear air conditioning unit 1 for air-conditioning a rear passenger compartment. As shown in Fig. 2, the air conditioning unit 1 is provided with a blower 2 for generating an airflow, a duct 3 for introducing air supplied from the blower 2 into the passenger compartment, an evaporator 4 disposed inside the duct 3, a heater  
10 core 5 disposed inside the duct 3 downstream from the evaporator 4, air mix doors (not shown) for regulating temperature of blowing air.

The duct 3 is constructed with a cooler case (not shown), which houses the evaporator 4, and a heater case 3A, which houses the heater  
15 core 5 and the air mix doors. As shown in Fig. 1, the heater case 3A is partitioned by a partition board 6 in its inside into a right side air passage 7 (first air passage) and a left side air passage 8 (second air passage).

The heater case 3A has FACE air outlets 9, from which conditioned  
20 air is blown toward the upper body of a rear passenger, FOOT air outlets 10, from which conditioned air is blown toward the feet of the rear passenger, and an air outlet switching door 11 (see Fig. 2), which switches between the openings of the FACE air outlets 9 and the FOOT air outlets 10. The FACE air outlets 9 and the FOOT  
25 air outlets 10 are respectively provided for the right side air passage 7 and the left side air passage 8. However, the air outlet switching door 11 is commonly used. Moreover, the air outlet switching door



11 is driven by a servo motor 13 (air conditioning device) through a link mechanism 12.

As shown in Fig. 1, the heater case 3A has a recess 3a in its left side, in which the servo motor 13 is disposed. The partition board 6, partitioning the heater case 3A in its inside, is deformed to have a substantial recess corresponding to the recess 3a of the heater case 3A. Accordingly, the corresponding cross-sectional areas of the right side air passage 7 and the left side air passage are approximately equal.

The evaporator 4 is one of functional components of a refrigeration cycle. Low temperature refrigerant circulating inside the evaporator 4 absorbs heat from blowing air passing therethrough, thereby cooling the blowing air.

The heater core 5 is a heat exchanger that heats the blowing air passing therethrough by engine coolant serving as a heat reservoir and is connected with an engine cooling channel with the use of a hot water piping.

The air mix doors, which are respectively disposed in the right and left side air passages 7, 8, relatively control the amount of air passing through the heater core 5 (hot air) and the amount of air bypassing the heater core 5 (cool air), thereby regulating the temperature of the blowing air. The respective air mix doors can be separately driven by their own actuators (not shown), thereby being capable of separately regulating the temperatures of the blowing air in the respective air passages 7, 8.

Hereinafter, the effect of the rear air conditioning unit 1 will be described.

The heater case 3A has the recess 3a in the left side, in which the servo motor 13 is disposed, thereby preventing the servo motor 13 from projecting outward from the heater case 3A. Accordingly, the space occupied by the rear air conditioning unit 1 can be downsized.

5 On the ground that the size of the rear air conditioning unit 1 affects the size of the passenger compartment, the passenger compartment can be enlarged by downsizing the space occupied by the rear air conditioning unit 1.

Moreover, deforming the partition board 6 correspondingly to  
10 the recess 3a can make the corresponding cross-sectional areas of the right and left side air passages 7, 8 approximately equal. Accordingly, the left and right amounts of the blowing air can be balanced, and thereby the desired temperature control performance can be kept.

15 (Modifications)

In the above embodiment, the servo motor 13 for driving the air outlet switching door 11 is disposed in the recess 3a of the heater case 3A. However, the recess 3a can be, for example, used for storing a refrigerant piping connected to the evaporator 4 or  
20 the hot water piping connected to the heating core 5.

Moreover, the present invention is applied for the rear air conditioning unit 1 but can be instead applied for a front air conditioning unit or an air conditioning unit disposed in a console.

Further, regarding to the deformed shape of the partition board  
25 6, as shown in Fig. 1, the partition board 6 has a substantial recess corresponding to the recess 3a. However, as shown in Fig. 3, the partition board 6 may be deformed to have a stepped shape, in which

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a part of the partition board 6 corresponding to the recess 3a is  
flatly extended downward.

## Claims

1. A vehicle air conditioning unit for a vehicle including a passenger compartment, the vehicle air conditioning unit comprising:

5 an air duct, through which air is blown into the passenger compartment; and

a partition board, which partitions the air duct in its inside into a first air passage and a second air passage, wherein temperature of air in the first air passage and temperature of air in the second  
10 air passage can be separately controlled, the vehicle air conditioning unit being characterized in that:

the air duct has a recess on its one side;

an air conditioning device is disposed in the recess; and

the partition board is deformed correspondingly to the recess  
15 so that a corresponding cross-sectional area of the first air passage and a corresponding cross-sectional area of the second air passage should be approximately equal.

2. A vehicle air conditioning unit according to claim 1 further  
20 comprising:

a first air outlet formed in the first air passage;

a second air outlet formed in the second air passage;

an air outlet switching door, which simultaneously controls openings of the first air outlet and the second air outlet; and

25 a drive means for driving the air outlet switching door, the vehicle air conditioning unit being further characterized in that the air conditioning device is the drive means.

3. A vehicle air conditioning unit according to claim 1 further comprising:

an evaporator disposed inside the air duct and cools air blown  
5 into the passenger compartment; and

a heater core, which is disposed inside the air duct and heats  
the air blown into the passenger compartment, the vehicle air  
conditioning unit further characterized in that the vehicle air  
conditioning device is one of a refrigerant piping connected to the  
10 evaporator and a hot water piping connected to the heater core.

4. A vehicle air conditioning unit according to any one of claims  
1 to 3 further characterized in that the partition board is deformed  
to have a substantial recess corresponding to the recess.

15

5. A vehicle air conditioning unit according to any one of claims  
1 to 3 further characterized in that the partition board is deformed  
to have a stepped shape.

6. A vehicle air conditioning unit substantially as described herein with reference  
to Figures. 1 and 2 or Figure 3 of the accompanying drawings.



Application No: GB 0327063.4  
Claims searched: 1

Examiner: Rupert Knights  
Date of search: 21 April 2004

## Patents Act 1977 : Search Report under Section 17

### Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance
A		JP 08048128 A NIPPON DENSO (fig. 1, note partition boards 64a-c)

### Categories:

X Document indicating lack of novelty or inventive step	A Document indicating technological background and/or state of the art.
Y Document indicating lack of inventive step if combined with one or more other documents of same category.	P Document published on or after the declared priority date but before the filing date of this invention.
& Member of the same patent family	E Patent document published on or after, but with priority date earlier than, the filing date of this application.

### Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC<sup>w</sup>:

F4V

Worldwide search of patent documents classified in the following areas of the IPC<sup>?</sup>:

B60H

The following online and other databases have been used in the preparation of this search report:

EPODOC, JAPIO, WPI, TXTE